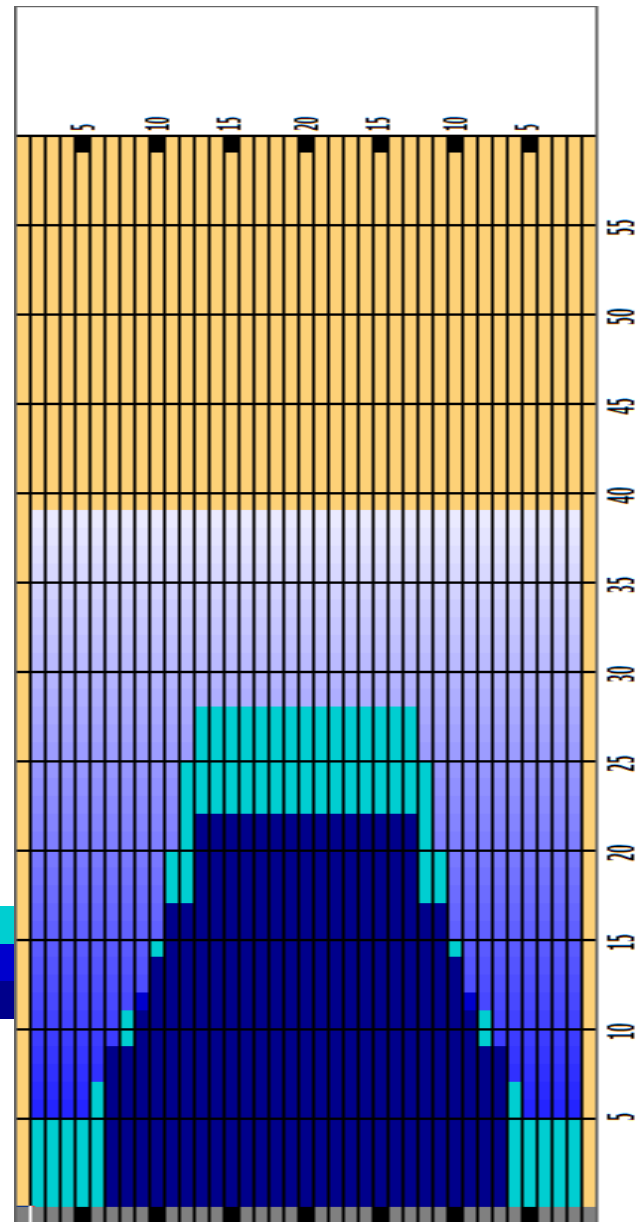


Oil Pattern Distance	39	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	17.9 mL	Reverse Oil Total	7.15 mL	Volume Oil Total	25.05 mL
Tank Configuration	A-B	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	6L	6R	1	14	29	5.9	7.8	1.9	1450
3	7L	7R	1	14	27	7.8	9.7	1.9	1350
4	8L	8R	1	14	25	9.7	11.6	1.9	1250
5	10L	10R	2	14	42	11.6	15.5	3.9	2100
6	11L	11R	2	18	38	15.5	20.6	5.1	1900
7	12L	12R	2	18	34	20.6	25.7	5.1	1700
8	13L	13R	1	18	15	25.7	28.2	2.5	750
9	2L	2R	0	22	0	28.2	39.0	10.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	39.0	22.0	-17.0	0
2	13L	13R	2	18	30	22.0	16.9	-5.1	1500
3	11L	11R	1	18	19	16.9	14.4	-2.5	950
4	10L	10R	1	14	21	14.4	12.5	-1.9	1050
5	9L	9R	2	14	46	12.5	8.6	-3.9	2300
6	7L	7R	1	14	27	8.6	6.7	-1.9	1350
7	2L	2R	0	14	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK 220910

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.38	1.62	1	1	1.62	4.38

